

Sailor

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INSTRUKTIONSBOG FOR
SAILOR AT2110

INSTRUCTION BOOK FOR
SAILOR AT2110

INSTRUKTIONSBUCH FÜR
SAILOR AT2110

INSTRUCTIONS POUR
SAILOR AT2110

INSTRUCCIONES PARA
SAILOR AT2110



A/S S. P. RADIO · AALBORG · DENMARK

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- 1. INTRODUCTION
 - 1.1. GENERAL DESCRIPTION
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1. INTRODUCTION

The SAILOR Compact HF SSB AT2110 is an automatic tuning aerial coupler for transmitter T2130 in SAILOR Compact HF SSB Programme 2000.

SAILOR Compact HF SSB Programme 2000 is a powerful, advanced, high technology short wave communication system, which is extremely easy to operate.

SAILOR HF SSB AT2110 has been developed on the basis of S. P. Radio's many years of experience with construction of aerial couplers for use outdoors in maritime environments.

It has the same high reliability as all SAILOR equipment is known for.

SAILOR HF SSB PROGRAMME 2000 CONSISTS OF THE FOLLOWING UNITS:

RE2100: Control unit with integral receiver and exciter.

T2130: 250W PEP SSB transmitter with integral power supply for RE2100. Supply voltage 24V.

AT2110: 250W PEP aerial coupler for use outdoors.

N2160: 12V DC power supply for T2130.

N2161: 110/220/240V AC, 50 Hz power supply for T2130.

1.1. GENERAL DESCRIPTION

SAILOR HF SSB AT2110 is a 250W PEP aerial coupler.

SAILOR HF SSB AT2110 is able to tune aerials from 7 to 15 metres.

SAILOR HF SSB AT2110 is able to tune in the entire frequency range from
1.6 MHz to 30 MHz.

SAILOR HF SSB AT2110 has a waterproof cabinet.

SAILOR HF SSB AT2110 has a high reliability due to few active components.

SAILOR HF SSB AT2110 tunes automatically, controlled from the microprocessor
in T2130.

SAILOR HF SSB AT2110 tunes typically for less than 2 secs.

SAILOR HF SSB AT2110 has small dimensions and low weight.

1.2. TECHNICAL DATA

(complies with SOLAS, ITU, CEPT, MPT, DOC, FTZ, KSR, FCC)

GENERAL

<u>Frequency Range:</u>	Receiver:	100 kHz to 30 MHz
	Transmitter:	1.6 MHz to 30 MHz
<u>Modes:</u>	J3E (USB/LSB), R3E and H3E (AM)	
<u>Channel Capacity:</u>	100 user defined quick-select channels and ITU defined channels in the maritime bands. Each channel contains both RX and TX frequency and mode settings.	
<u>Scanning Facilities:</u>	10 scanning programmes, each able to contain 128 pairs of frequencies.	
<u>Distress Call:</u>	Quick selection of 2182 kHz Built-in two tone alarm: 1300 Hz and 2200 Hz with a duration of 45 secs.	
<u>Operating Temperature Range:</u>	-15°C to +55°C	
<u>Frequency Stability:</u>	Better than 1.3 ppm	
<u>Primary Voltage:</u>	24V DC -10% +30%	
<u>Current Drain:</u>	Receiver (standby)	0.9A
	Transmit voice	7A
	Transmit two-tone	13A
<u>Aerials:</u>	from 7 - 15 m	

TRANSMITTER T2130

<u>Power Output:</u>	250W PEP +/-1.4 dB (T2130/I 240W PEP max.)
<u>Intermodulation:</u>	better than 32 dB below PEP
<u>Spurious Emission:</u>	better than 67 dB below PEP
<u>Harmonics:</u>	better than 43 dB below PEP or better than 67 dB below PEP with aerial coupler AT2110
<u>Carrier Suppression:</u>	better than 46 dB below PEP
<u>Audio Response:</u>	350 Hz to 2700 Hz at -6 dB

RECEIVER RE2100

<u>Receive System:</u>	Double conversion super heterodyne 1st IF 70 MHz. 2nd 10.73 MHz
<u>Selectivity:</u>	J3E (SSB) 350 Hz to 2700 Hz at -6 dB H3E (AM) +3.3 kHz at -6 dB

1.2. TECHNICAL DATA cont.:

<u>Sensitivity:</u>	J3E (SSB) <10 dB/uV for 20 dB SINAD H3E (AM) <24 dB/uV for 20 dB SINAD
<u>Spurious and IF Rejection:</u>	better than -70 dB
<u>Cross Modulation:</u>	better than 90 dB/uV (CEPT method of test)
<u>Desensitization:</u>	better than 100 dB/uV (CEPT method of test)
<u>AGC:</u>	less than 2 dB audio level change from 10 dB/uV to 80 dB/uV. Fast attack, slow release time.
<u>Intermodulation:</u>	better than 90 dB/uV (CEPT method of test)
<u>Spurious Emission:</u>	better than 1 nW into dummy aerial
<u>Clarifier:</u>	+150 Hz in steps of 10 Hz
<u>Squelch:</u>	Voice activated, opens for SINAD >6 dB
<u>Audio Power:</u>	5 Watt, 8 ohm, less than 10% distortion 10 Watt, 4 ohm, less than 10% distortion

AERIAL COUPLER AT2110

<u>Power:</u>	250W PEP
<u>Aerial:</u>	7 - 15 m
<u>Temperature Range:</u>	-25°C to +70°C
<u>Tuning Time:</u>	Typically less than 2 secs (learn mode typ. 30 secs)

ACCESSORIES

<u>Loudspeaker:</u>	H2054 see special brochure H2074 see special brochure
<u>Power Supplies:</u>	N2160, 12V DC -10% +30% to 24V DC max. output current 18 Amps. N2161, 110V, 115V, 220V, 245V AC, 50-60 Hz to 29V DC max. output current 20 Amps. Automatic change-over.
<u>Weight:</u>	RE2100: 4.5 kg T2130: 14 kg AT2110: 4.5 kg

Dimensions:

1.3. PRINCIPLE OF OPERATION AND BLOCK DIAGRAM

SAILOR Compact HF SSB AT2110 is a 250W PEP aerial coupler in SAILOR Compact HF SSB Programme 2000. It contains the following circuits.

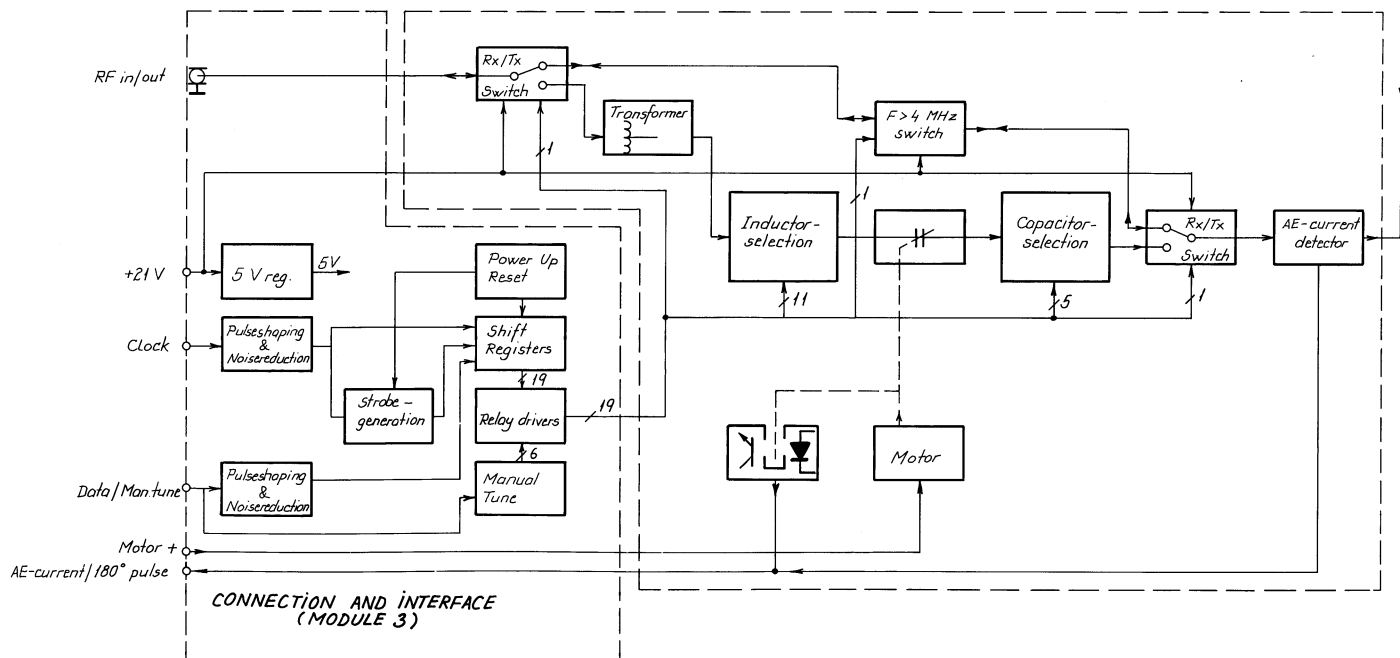
CONNECTION AND INTERFACE UNIT

This unit contains a bus receiver, specially constructed to work in noisy environments. The bus receiver is followed by a detector/latch and shift registers, which controls the relay drivers.

MAIN BOARD

This unit contains the components for the aerial matching. It also contains the aerial current detector.

The RF signal from the transmitter T2130 is fed to a transformer, and then through a serial inductor, which is variable in steps, in series with a motor driven variable capacitor. After the variable capacitor there is a shunt capacitor to ground. This capacitor is variable in steps. From here the signal is fed to the aerial relay and then through the aerial current detector circuit to the aerial.



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2. INSTALLATION

2.1. MOUNTING POSSIBILITIES/DIMENSIONS AND DRILLING PLAN

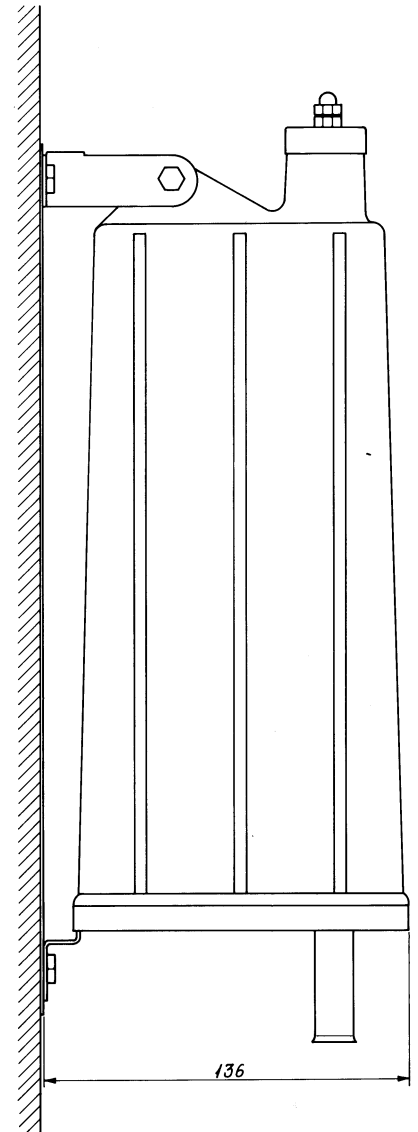
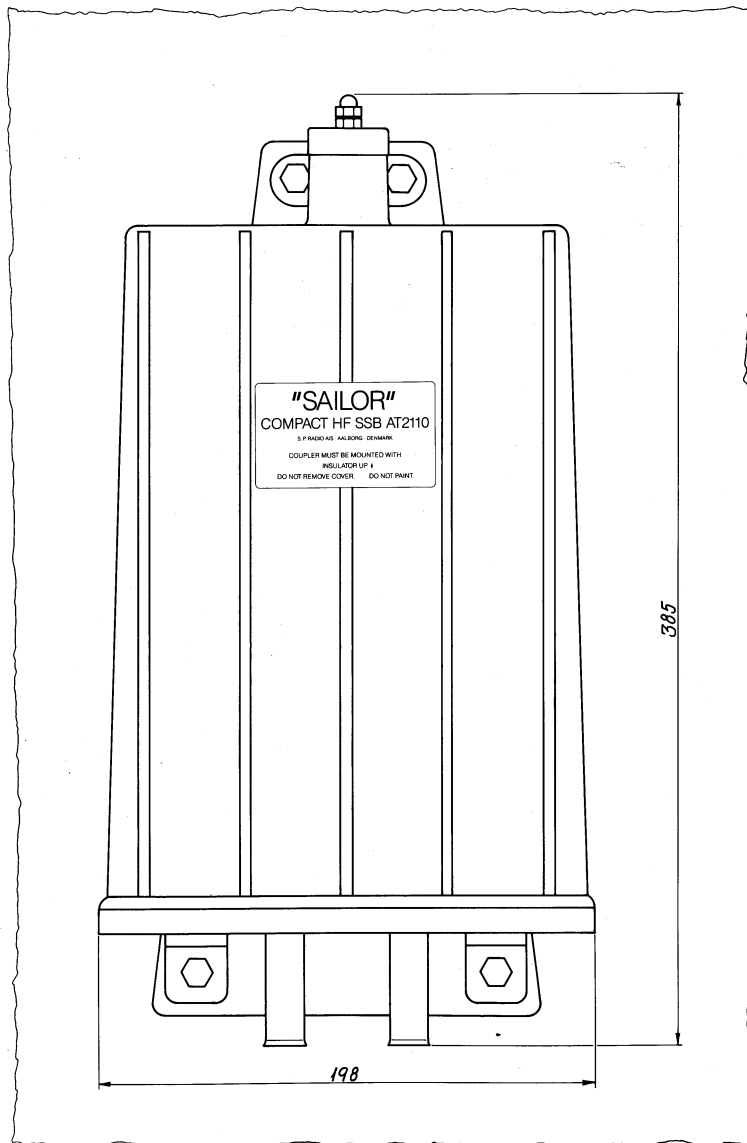
2.2. ELECTRICAL CONNECTION

(FOR CABLE SPECIFICATIONS SEE MANUAL T2130)

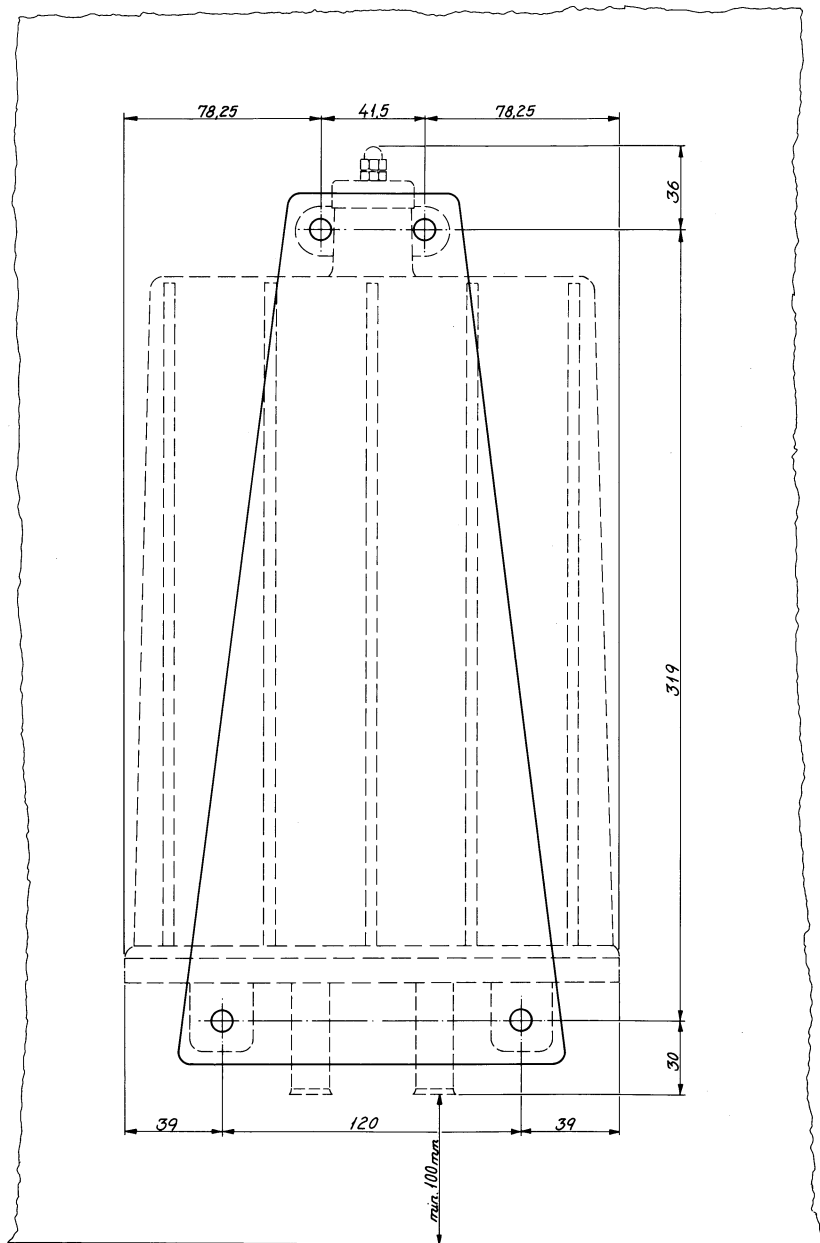
2.1. MOUNTING POSSIBILITIES/DIMENSIONS AND DRILLING PLAN

AT2110

4-O-25897



2.1. MOUNTING POSSIBILITIES/DIMENSIONS AND DRILLING PLAN



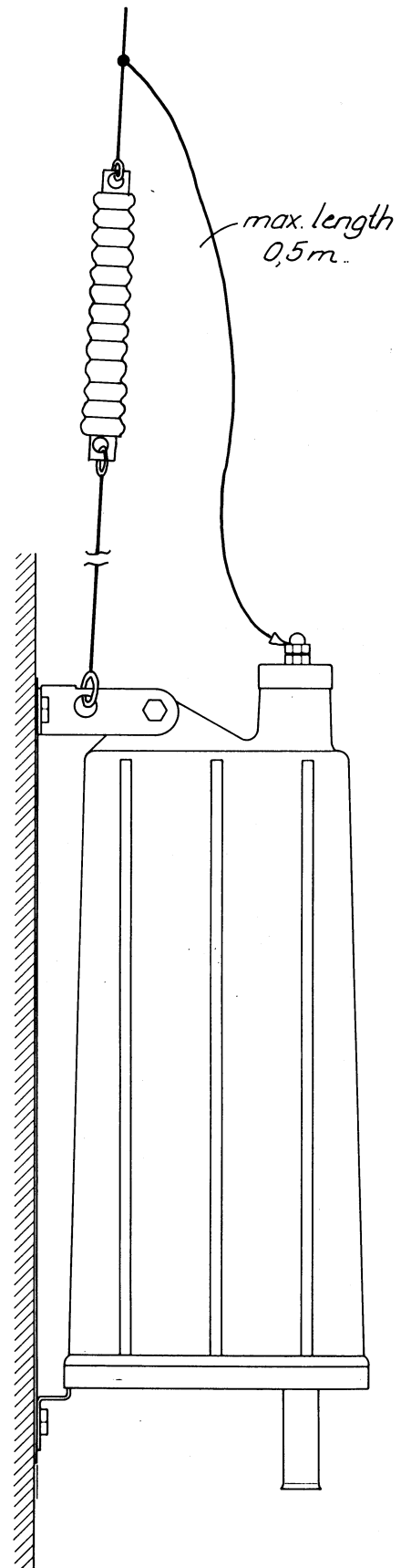
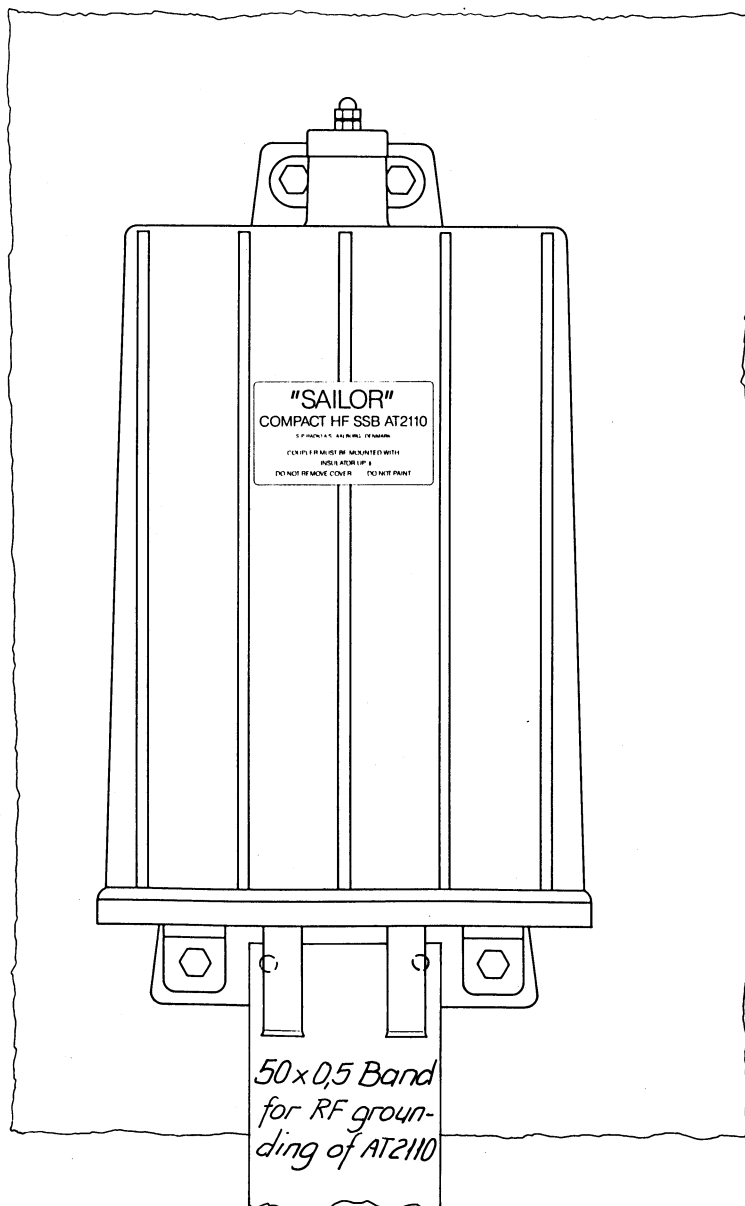
Free space for cable entry.

AT2110
4-0-25898

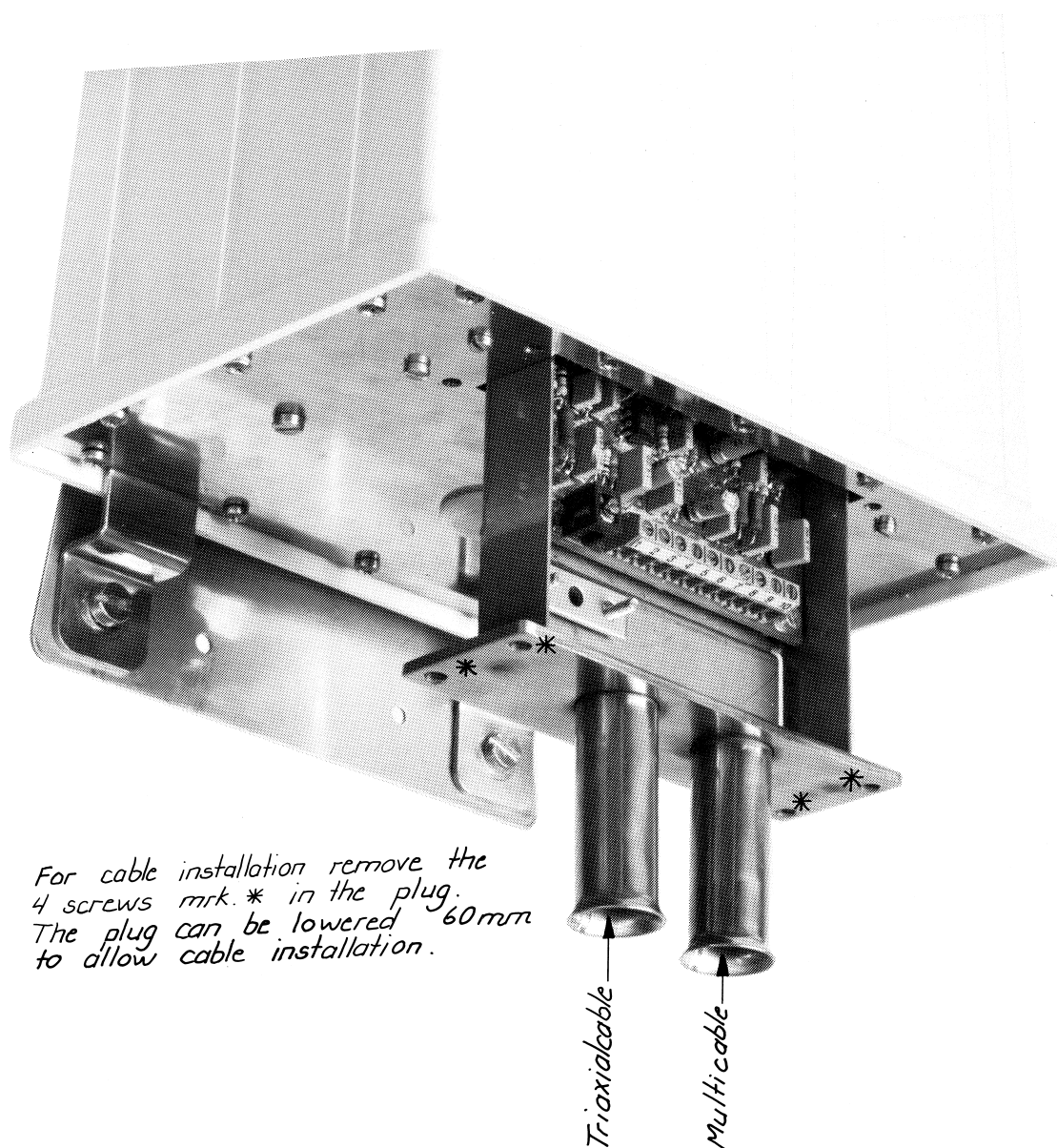
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2.1. MOUNTING POSSIBILITIES/DIMENSIONS AND DRILLING PLAN

AT2110 4-0-26253

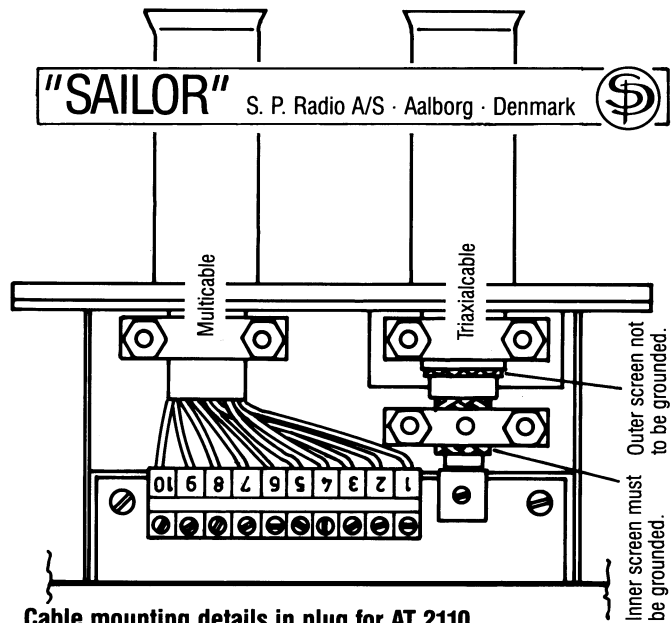


2.1. MOUNTING POSSIBILITIES/DIMENSIONS AND DRILLING PLAN



2.2. ELECTRICAL CONNECTION

(FOR CABLE SPECIFICATIONS SEE MANUAL T2130)



Cable mounting details in plug for AT 2110.

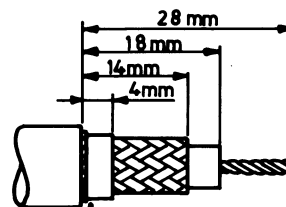
Cable installation:

When removing the 4 screws in the AT2110 plug, the plug can be lowered 60 mm to allow cable installation.

OBS. The plug cannot be removed from the AT2110 during installation

The numbers on the supply terminal block at Connection and Interface PCB in AT2110 correspond with the numbers on the supply terminal block at the Connection Board PCB in T2130.

WIRE STRIPPING FOR TRIAXIALCABLE H1213



Observe that it can be necessary to isolate outer screen with insulating tape to ensure that it is not grounded.

MULTICABLE: Max. diameter Ø 14.5 mm

Length:	Type:
0-50 m	10×0.5 mm ²
50-100 m	10×1 mm ²

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 - 3.4.2. REPLACEMENT OF MODULES
 - 3.5. PERFORMANCE CHECK
 - 3.6. FUNCTION CHECK
 - 3.9. SERVICE PROGRAMMES

3. SERVICE

3.1. MAINTENANCE

PREVENTIVE MAINTANANCE

If SAILOR AT2110 has been installed in a proper way the maintenance can be reduced to an overhaul at each visit of the service staff.

Then inspect the set, the antenna, cables, and plugs for mechanical damages, salt deposits, corrosion, and any foreign material.

Owing to its traditional structure, the SAILOR AT2110 has a long lifetime, but it must always be carefully checked at intervals not exceeding 12 months - dependent on the conditions under which the set is working. The set must be brought to the service workshop to be tested.

3.2. ALIGNMENT INSTRUCTIONS

INTRODUCTION

The measuring values indicated in chapter 5. CIRCUIT DESCRIPTION AND SCHEMATIC DIAGRAMS are typical values and as indicated it will be necessary to use instruments in absolute conformity with the below list:

3.3. PROPOSAL FOR NECESSARY MEASURING INSTRUMENTS

Tone Generator type PM5107	PHILIPS
Electronic Multimeter type PM2505	PHILIPS
RF Directional Wattmeter Model 43	BIRD
Oscilloscope type PM3216	PHILIPS
Dummy load 50 ohm/250W	
Dummy Load 10 Ohm/250 pF	SAILOR H228
Power Supply 21-32V, 20A	

3.4. TROUBLE SHOOTING

SAILOR Compact HF SSB system has built-in self-diagnostic service system, which is a great help in locating a fault.

When a fault is detected an error message will be displayed in the RE2100 display.

The following description will help you to find the defective unit or module.

Trouble-shooting should only be performed by persons with sufficient technical knowledge, who have the necessary measuring instruments at their disposal, and who have carefully studied the operation principles and structure of SAILOR AT2110.

The first thing to check is whether the fault is somewhere in the antenna circuit or power source.

When measuring in the units, short-circuits must be avoided as the transistors would then be spoiled.

LOCATING THE FAULTY MODULE

Error Messages, Description

The error messages displayed in the RE2100 display are technically described in the following.

70. Motor Circuit Error (AT2110)

An error is detected in the circuitry controlling the tune motor M01 in the AT2110. The TX-processor has not detected the '180° pulse' from the AT2110.

The error may be one of several possibilities:

If the tune motor M01 starts running immediately after the power is switched on at the RE2100:

- Check the level of the '180° PULSE/AE-CURRENT' at ST01 pin 3, on the Connection Board (6) in T2130.

If the level is high (approx. 15 Volt):

The error is probably in the AT2110:

- Check the '180° PULSE/AE-CURRENT' connection between T2130 and AT2110.
- Check the '180° PULSE/AE-CURRENT' connection in the AT2110.
- Check the light in the optocoupler OC01 on the Main Board (1) in the AT2110. This may be done by measuring the voltage drop across the resistor R26 in the Connection and Interface module (3) in the AT2110.

If the level is low:

The error is probably in the T2130:

- Check the '180° PULSE/AE-CURRENT' connection between the Connection Board (6) and the TX-processor (3) in the T2130.

If the tune motor M01 does **NOT** start running immediately after the power is switched on at the RE2100:

- Check the voltage at ST01 pin 7 when the power is tuned on at RE2100. The voltage should be approx. 16 Volt.

3.4. TROUBLE SHOOTING cont.:

If the 16 Volt is ok:

The error is probably in the AT2110:

- Check the connection to the tune motor M01 in AT2110.
- Check the 'Motor +' connection between the T2130 and the AT2110.

If the 16 Volt is **NOT** present:

The error is probably in the T2130:

- Check the connection between the TX-processor (3) and the Connection Board (6) in T2130.

3.4.1. REPLACEMENT OF COMPONENTS

When replacing transistors, diodes, resistors, capacitors and similar components you must use a small "pencil" soldering iron of 30 to 75 Watt rating. The soldering must be performed rapidly to avoid over-heating, and the use of a tin sucker is recommended, as otherwise there is a risk that both the components and the printed circuit will be spoiled.

3.4.2. REPLACEMENT OF MODULES

If a fault has been found in a module, it may often be worthwhile to replace it and then repair it later on.

3.5. PERFORMANCE CHECK

3.5.1. Check of Relays

1. Select service programme SP-30-2. This will activate RE02 on module (1), see chapter 3.9.
2. Check the rest of the relays up to RE09.
3. Select service programme SP-31-0 and check the rest of the relays.

3.5.2. Check of the Tune Motor

1. Select service programme SP-32-3.
2. Check if the motor is running at low speed.

3.5.3. Check of C02 to C06

1. Check by means of a capacitance measuring instrument that they have the correct values.

3.5.4. Check of Coil L01

1. Check by means of an inductance measuring instrument that the total inductance is 58 uH.

3.5.5. Check of Coil L02

1. Check that the total inductance is 7.5 uH.

3.5.6. Check of the RF Signal

1. Connect the AT2110 to a dummy load 10 ohm in series with 250 pF. Select a frequency close to 2 MHz.
2. Key the transmitter by means of the handset key. Whistle into the microphone and check that the aerial current is more than 2 Amps.
3. Repeat point 2 on a 6 MHz frequency and check that the aerial current is more than 3 Amps.
4. Check in standby position that there is connection from the aerial feedthrough to the receiver for frequencies below 3.9 MHz and frequencies above 4.1 MHz.

3.6. FUNCTION CHECK

The function check is to be carried out when the installation is completed.

3.6.1.

Check that it is possible to tune in all frequency bands (e.g. a high and a low frequency in each of the maritime bands). When doing this, use the functions <TX> and <TUNE>. When you have completed the check, make a test call to a coast station.

3.6.2.

If it is not possible to tune on some frequencies, check the aerial and the surrounding rigs, for resonances or bad connections.

3.9. SERVICE PROGRAMMES

In the following it is assumed that the Service Programme jumper is inserted in the RE2100.

In general, if the RE2100 displays 'Err.0' in a Service Programme, the selected SP does not exist.

Example:

Operator: Key: 20-7 <ENT>
RE2100: Displays: 'SP-20-7'
' Err.0'

Legend: Err.0 = The entered service programme does not exist.

SERVICE PROGRAMMES RELATED TO AT2110

SP-30

Activates AT2110 relays 1-9 one by one, and releases any relay.

Example:

Operator: Key: 30 - (0-9) <ENT>
RE2100: Displays: 'SP-30-(0-9)'
' A. '

Legend: 0 = No relays activated
1-9 = Relays 1-9 activated

A. = Accepted
The T2130 activates the entered AT2110 relay no., other relays are released.

SP-31

Activates AT2110 relays 10-19 one by one.

Example:

Operator: Key: 31 - (0-9) <ENT>
RE2100: Displays: 'SP-31-(0-9)'
' A. '

Legend: 0-9 = Relays 10-19 activated.
A. = Accepted.

The T2130 activates the entered AT2110 relay no., other relays are released.

If the AT2110 is in the system (jumper 5 is inserted in the TX-processor) the following is displayed:

RE2100: Displays: 'SP-25 '
' Err.1 '

3.9. SERVICE PROGRAMMES cont.:

SP-32-0

Resets the AT2110 'Clock' line, 'Data' line and the 'Motor +' line to their normal state.

Example:

```
Operator: Key:          32 - 0 <ENT>
RE2100:  Displays:      'SP-32-0'
                        '  A.  '
```

SP-32-1

Sets the AT2110 clock line high.

Example:

```
Operator: Key:          32 - 1 <ENT>
RE2100:  Displays:      'SP-32-1'
                        '  A.  '
```

SP-32-2

Sets the AT2110 data line high.

Example:

```
Operator: Key:          32-2 <ENT>
RE2100:  Displays:      'SP-32-2'
                        '  A.  '
```

SP-32-3

Sets supply on the AT2110 'Motor +' line, (low speed).

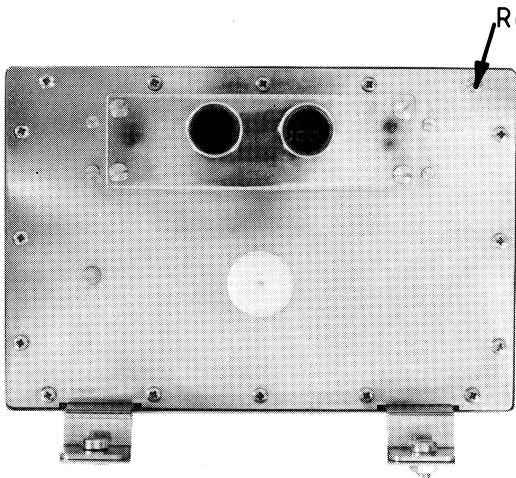
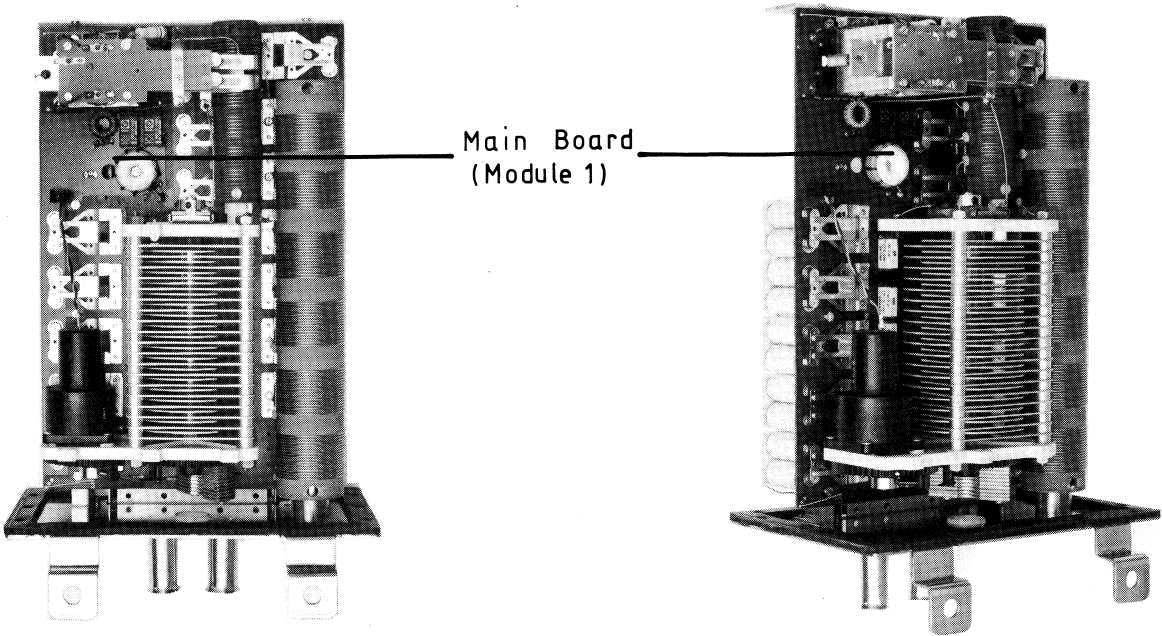
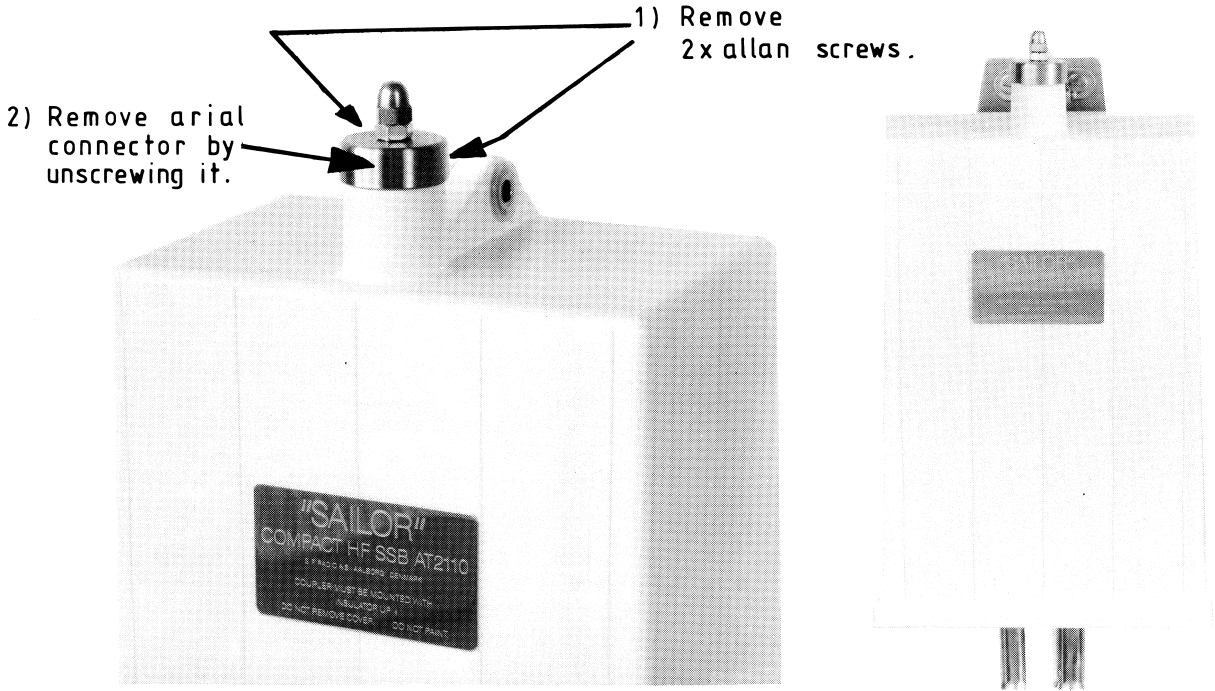
Example:

```
Operator: Key:          32 - 3 <ENT>
RE2100:  Displays:      'SP-32-3'
                        '  A.  '
```

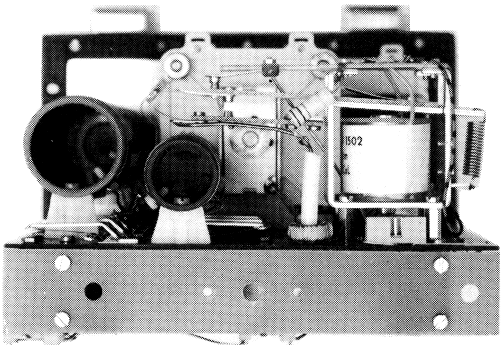
CONTENTS

- 4. MECHANICAL DISASSEMBLING
- 4.1. ADJUSTMENTS AND MODULE LOCATION

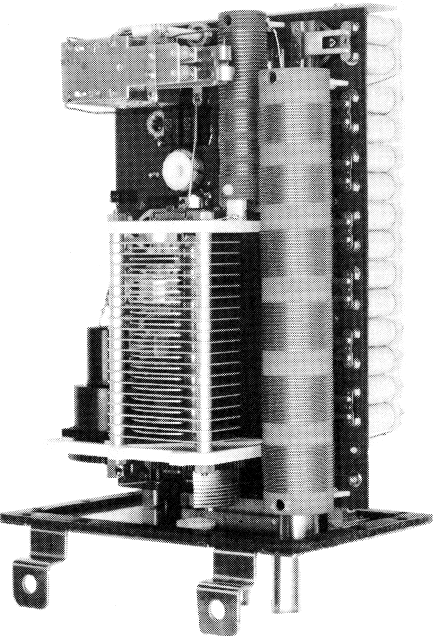
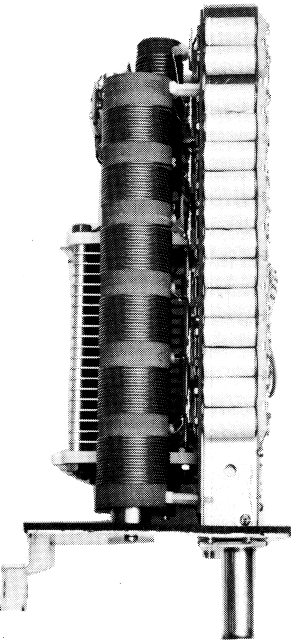
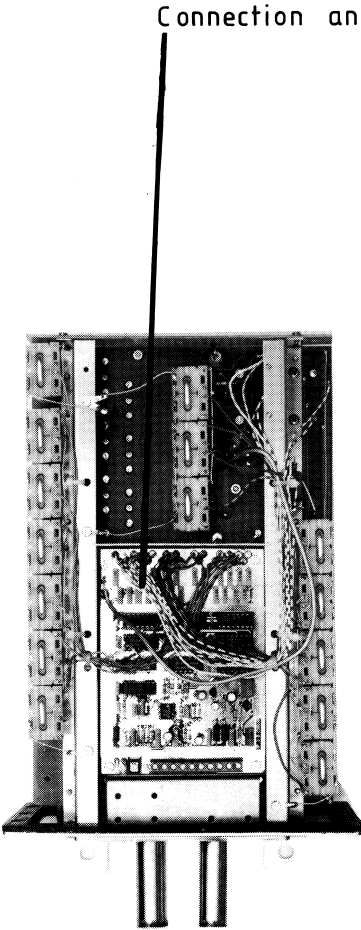
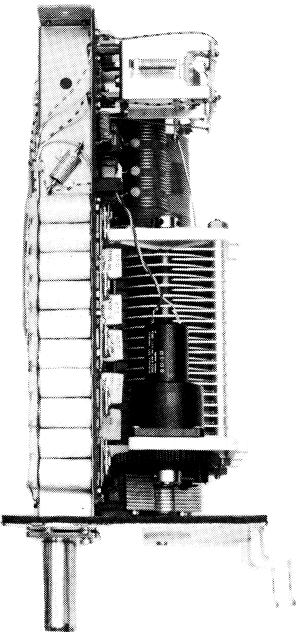
4.1. MECHANICAL DISASSEMBLING AND MODULE LOCATION



Bottom View



Top View



AT2110 FOTO NR. 50 988 - 50 994,
501011, 501022, 501029, 4-6-26048

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 - 5.3. CONNECTION AND INTERFACE UNIT (MODULE 3)
 - 5.4. NOT USED
 - 5.5. NOT USED
 - 5.6. MAIN INTERCONNECTION DIAGRAM

5. CIRCUIT DESCRIPTION AND SCHEMATIC DIAGRAMS

5.1. MAIN BOARD (MODULE 1)

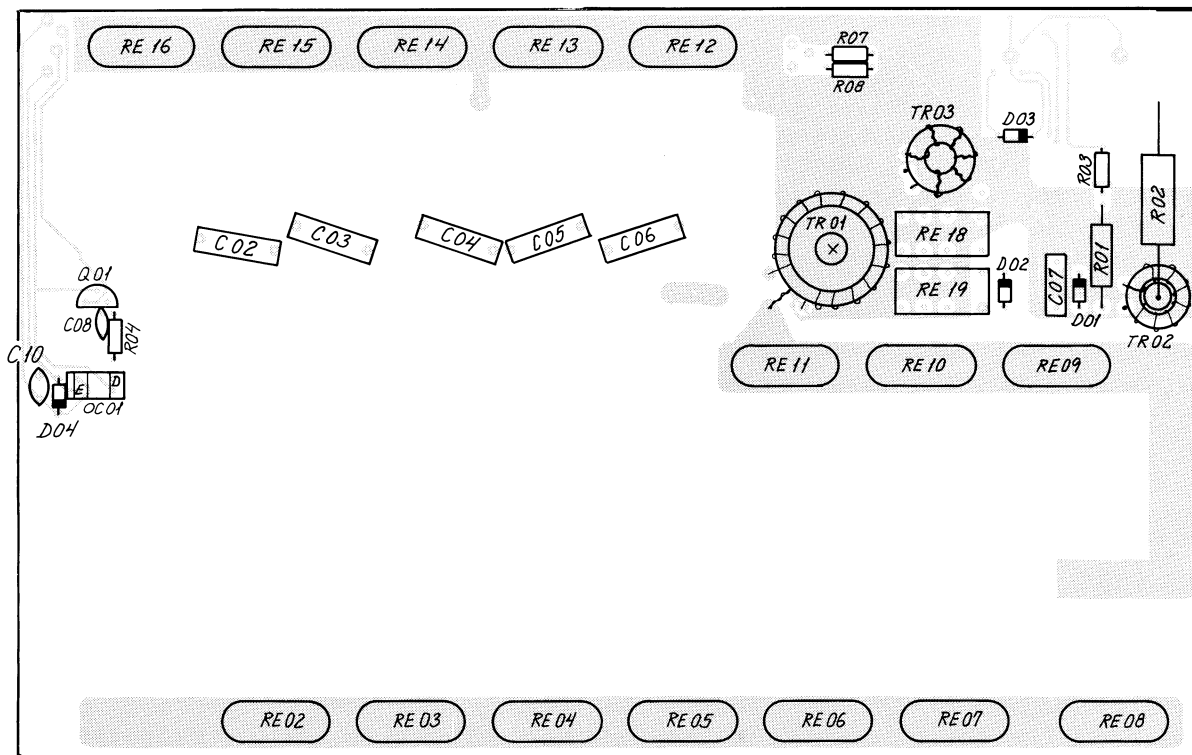
This board contains all circuits necessary to make match between the aerial impedance and the transmitter output impedance.

In receive mode the signal is fed direct to the aerial via RE18, RE17, and RE16 for frequencies above 4 MHz. For frequencies below 4 MHz, RE17 is activated so that the aerial is fed through TR03 to the receiver. TR03 is transforming the aerial impedance down to give better match to the receiver.

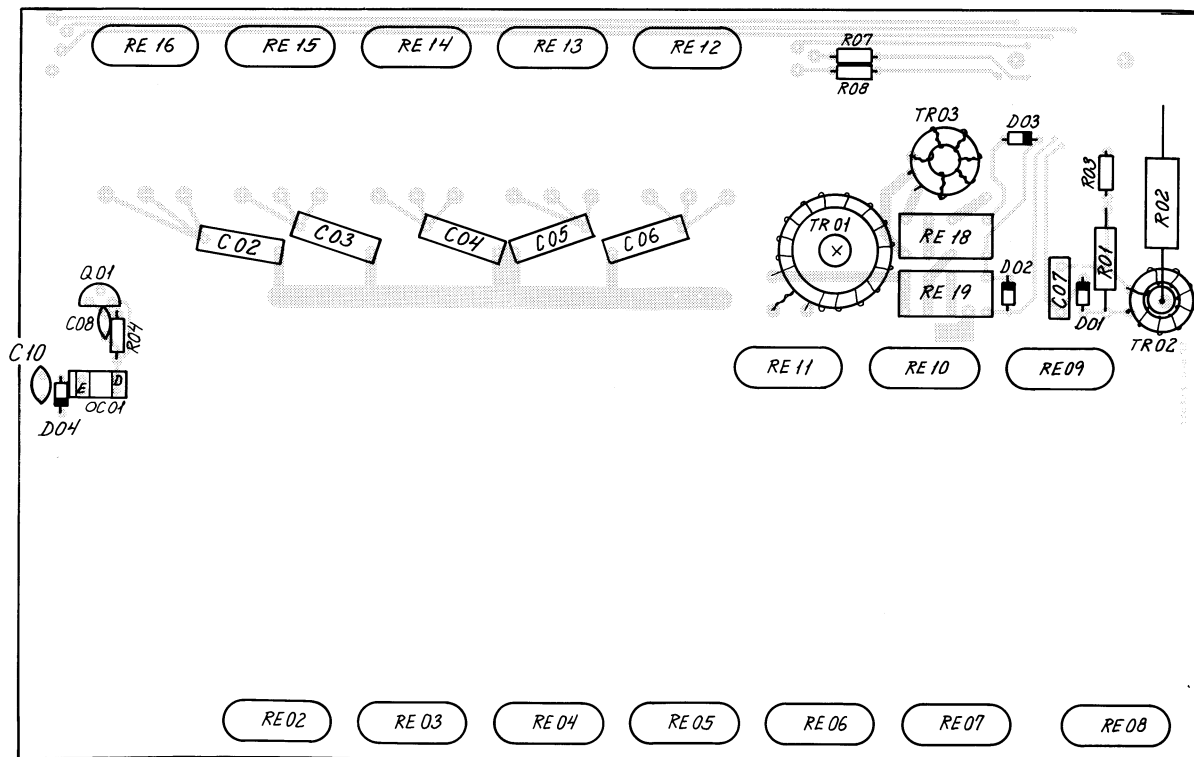
In transmit mode the signal from the transmitter is fed to TR01, which transforms the impedance down to 12.5 ohm. From TR01 the signal is fed to L01 and L02. The value of the coils is set by the relays RE01 and RE10. The relays are controlled from the TX processor in T2130. From the coils the signal is fed to C01, a variable capacitor which is driven by the motor M001. M001 is controlled from the TX processor in T2130. The optocoupler OC01 gives a pulse for every 180° rotation of the capacitor C01. This pulse is fed to the TX processor in T2130. From the variable capacitor C01 the signal is fed to a shunt capacitor bank. The value is selected by RE11 to RE15, which is controlled from the TX processor in T2130. From the capacitor bank the signal is fed through TR02, which is a current transformer. The output from TR02 is rectified in D01 and the DC output is fed to the TX processor in T2130.

From TR02 the signal is fed to the aerial relay RE16. GL01 is protecting the aerial coupler against small lightnings. R02 is discharging the aerial.

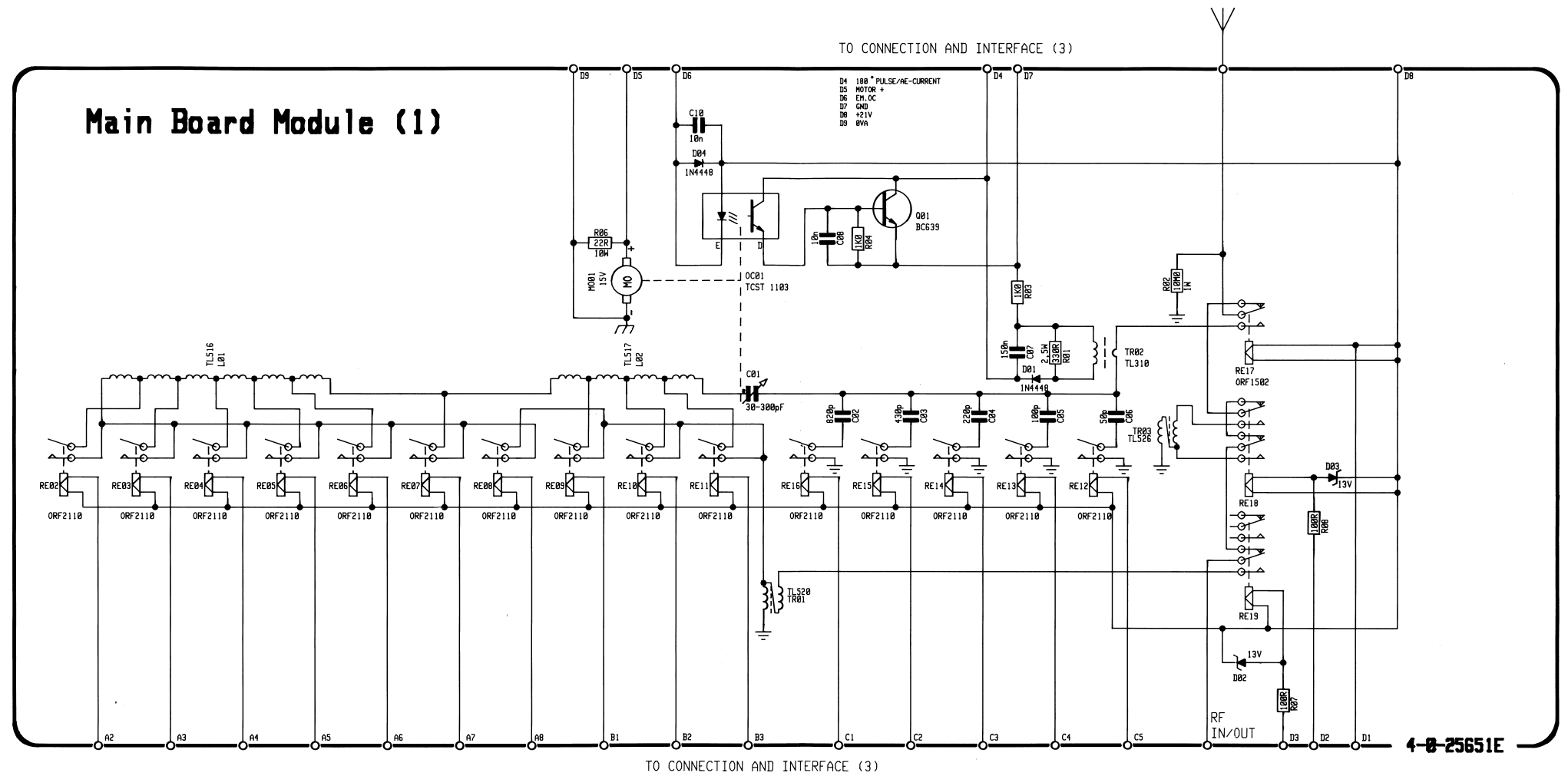
5.1. COMPONENT LOCATION MAIN BOARD (MODULE 1)



View from component side with upper side tracks.



View from component side with lower side tracks.



5.3. CONNECTION AND INTERFACE UNIT (MODULE 3)

TECHNICAL DESCRIPTION

The Connection and Interface Board has the following main functions:

- receives data from the T2130
- activates the relays
- detects when manual tune is activated and activates specific relays

The circuit consists of the following subcircuits:

- PULSE SHAPING AND NOISE REDUCTION
- STROBE GENERATION
- POWER-UP RESET
- SHIFT REGISTERS
- RELAY DRIVERS
- MANUAL TUNE
- +5 VOLT REGULATOR

PULSE SHAPING AND NOISE REDUCTION

The board receives data synchronized. For every data bit is one separate clock bit.

There are two identical circuits for receiving and shaping clock and data pulses.

Each consists of a comparator U01 configured as a Schmitt-trigger. The reference is determined by the zener diode D06 and the hysteresis is determined by R10, R12, R06, and R11, R13, R28 respectively.

The lower trigger level is approximately 2.5 Volt and the upper trigger level is approximately 13.6 Volt.

To ensure a correct level for the following logic circuit, the Schmitt-triggers U03/04 and U03/01 (74HC14) are added.

STROBE GENERATION

To set data in the 3 serial to parallel shift registers, 24 clock pulses are necessary.

24 clock pulses and corresponding data are transmitted to the board twice with a certain period in between.

In the following, reference is made to 'Timing diagram for strobe generation'.

A strobe is generated when the board has received 24 clock pulses. The strobe is generated by use of a ripple counter U06 (74HC4024). When the outputs 'Q4' and 'Q5' ('8' and '16') both go to high level, the shift registers are strobed, the new data is transferred to the relay drivers, and the corresponding relays are activated.

The monostable U05/01, A1 (pin 4) is triggered when the strobe goes high.

The output of U05/01, Q1 (pin 6) goes high immediately and goes low after the time t1.

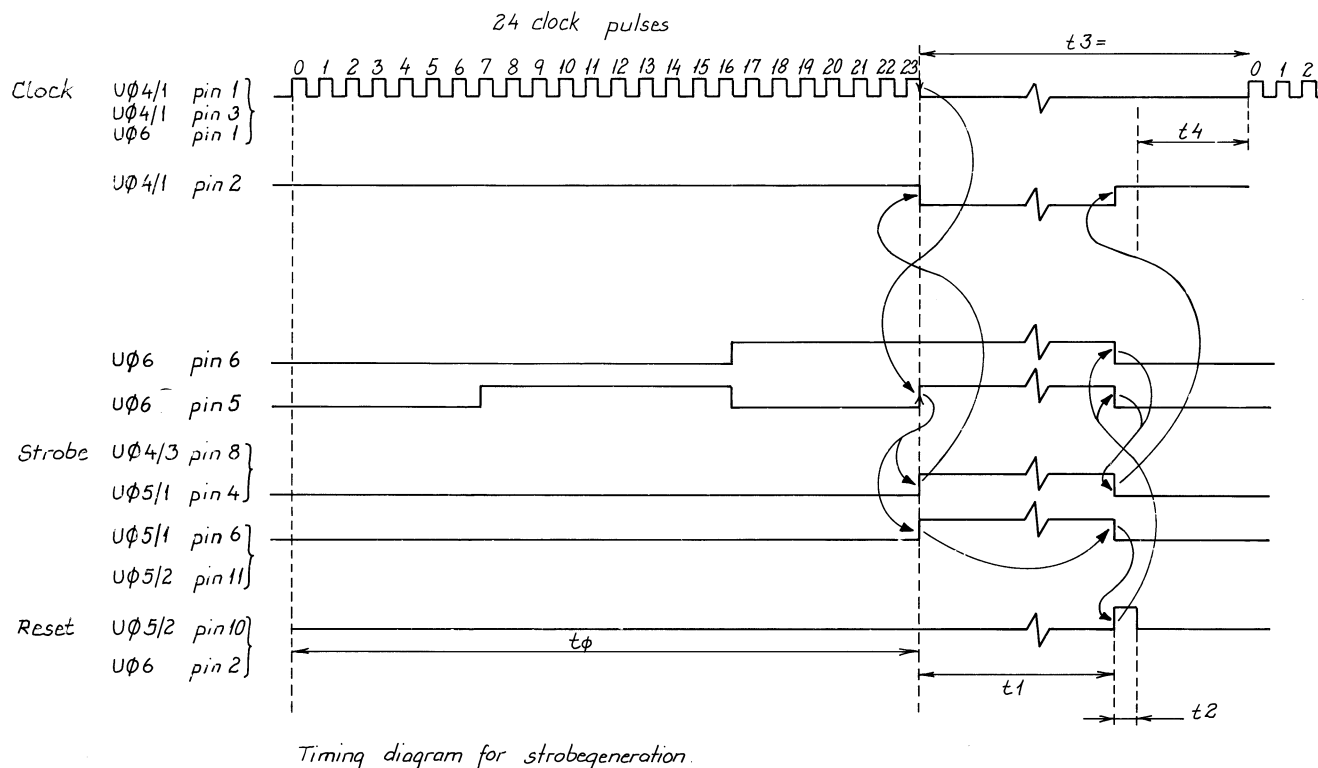
The ripple counter U06 is reset after the time t1 and the second pulse train may be received.

The reset pulse comes from the monostable U05/02 pin 10, which is triggered when the time t1 has passed U05/01, Q1 (pin 6) goes back to the low state.

The double clock and data transfer ensures a high security for the correct data transfer. Only in the time t4 it is possible to introduce false clock pulses which may disturb the circuitry.

5.3. CONNECTION AND INTERFACE UNIT (MODULE 3) cont.:

Figure 1: Timing diagram for strobe generation.



All times are in msec. The parenthesis indicates how the time is determined.

t_0	= 3.2 msec (microprocessor)
t_1 min.	= 2.93 msec
t_1 max.	= 3.78 msec (R19, C15, 'K' from 74HC4538)
t_2 approx.	= 0.01 msec. (R18, C14)
t_3	= 4.0 msec (microprocessor)
t_4 max.	= 1.07 msec. ($t_3 - t_1$ max)
t_4 min.	= 0.22 msec. ($t_3 - t_1$ min)

POWER-UP RESET

This circuit delivers a pulse to the monostable U05/02, pin 12 when the power supply comes up. The output of the monostable gives a reset pulse to the ripple counter so it is ready to receive the 24 clock pulses.

SHIFT REGISTERS

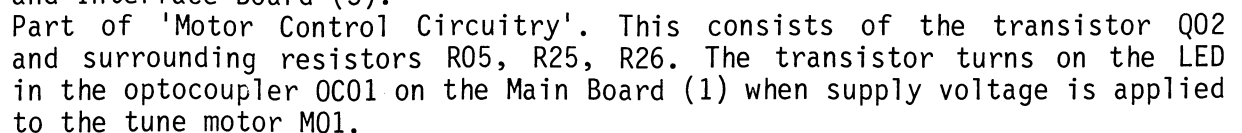
The serial to parallel shift registers U09, U08, U07 (74HC595) are cascaded. When the data has been clocked to the correct bits by the 24 clock pulses, the strobe activates the 'Latch clock' input (pin 12) and the data is latched to the output.

RELAY DRIVERS

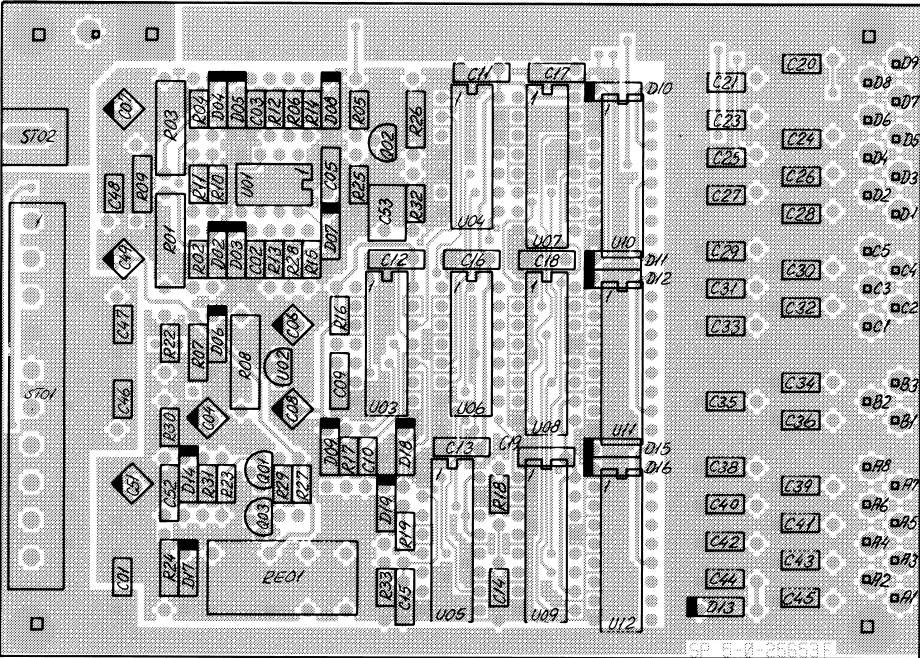
The relay drivers consist of 19 (2 spares) open collector Darlington drivers, located in U10, U11, and U12 (MC1413/ULN2003). Input of the drivers are connected to the output from the shift registers U07, U08, U09. The output of the drivers are connected to the corresponding 19 relays. The relay RE01 is normally released as the 'Date' wire is held low by TX-processor (3) in the T2130.

AT2110 B 4-0-26042 B

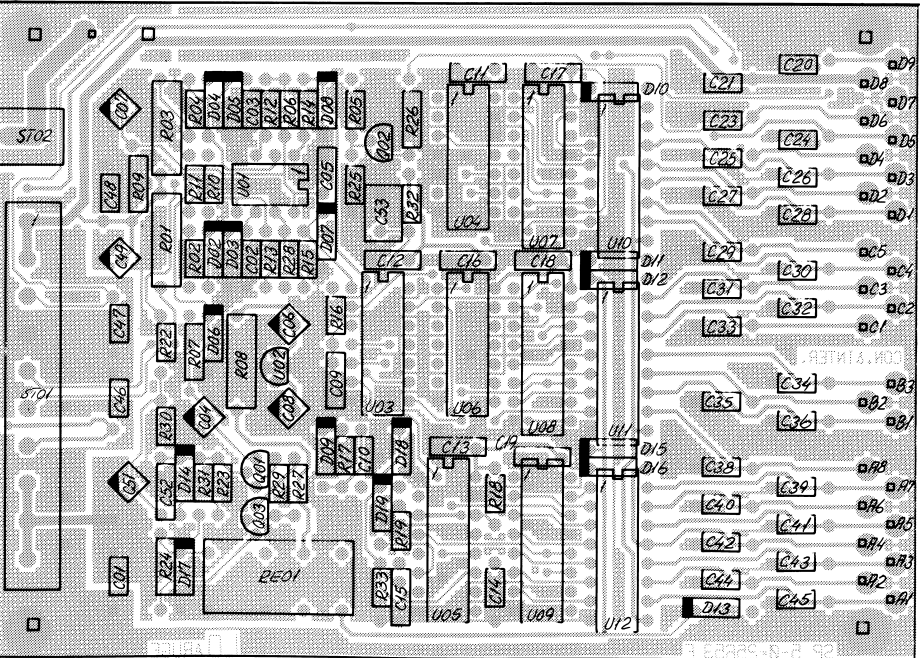
Figure 2: Manual Tuning Overview.



5.3. COMPONENT LOCATION CONNECTION AND INTERFACE UNIT (MODULE 3)

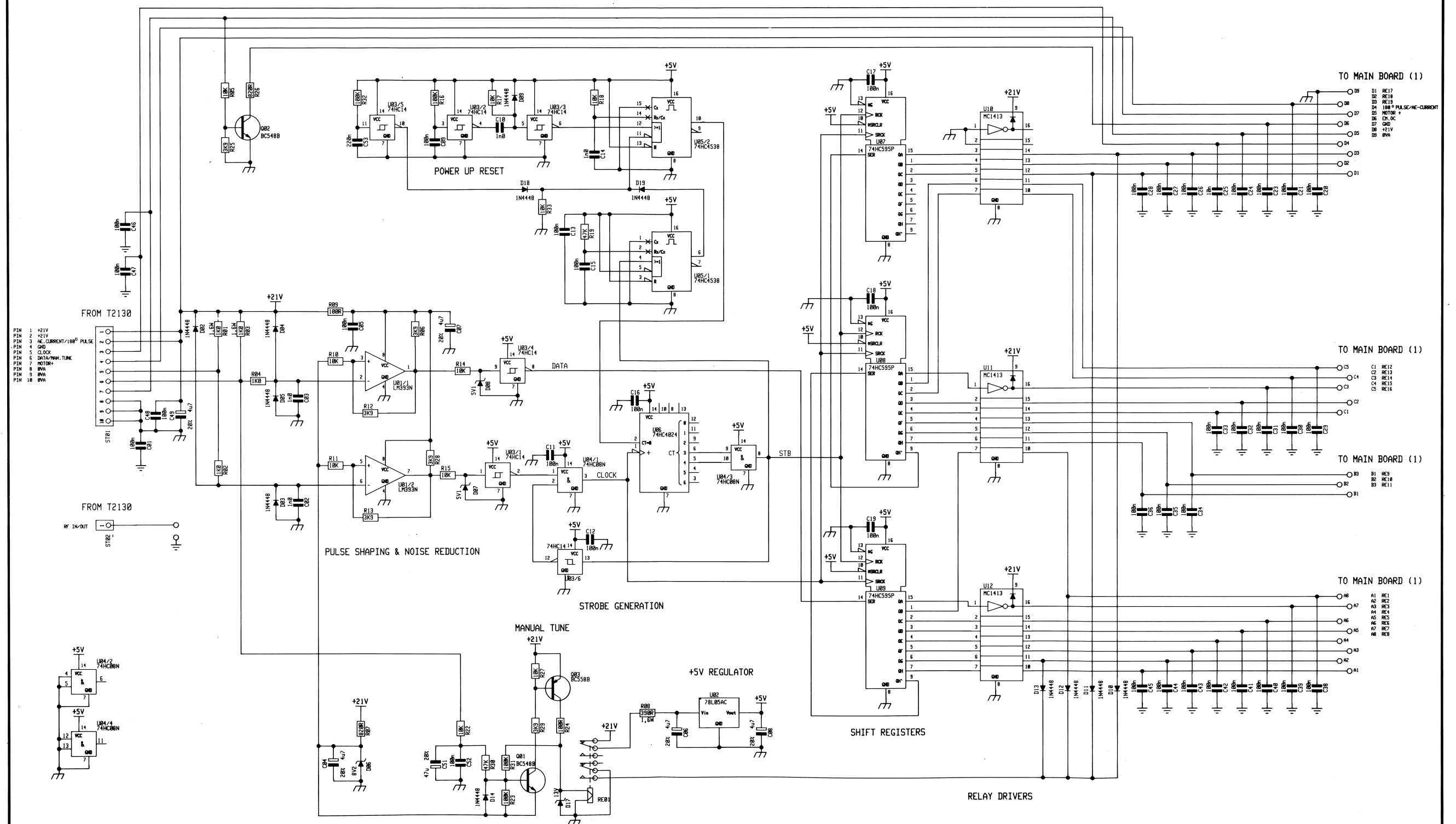


View from component side with upper side tracks.



View from component side with lower side tracks.

Connection and Interface (3)



4-0-25653F

CONTENTS

6. PARTS LIST

POSITION	DESCRIPTION	MANUFACTOR	TYPE	S.P.NUMBER
	HF SSB AT2110	AERIAL COUPLER	ESPERA	HF SSB AT2110
				802110
-1	MAIN BOARD MODULE 1	AT2110	ESPERA	5-0-25651D
-3	CONNECTION & INTERFACE	MODULE 3 AT2110	ESPERA	5-0-25653F
				625651
				625653

POSITION	DESCRIPTION	MANUFACTOR	TYPE	S.P.NUMBER
	MAIN BOARD MODULE 1	AT2110	ESPERA	5-0-25651D
				625651
C1-1	VARIABLE CAPACITOR	AERIAL COUPLER AT2110	SP.RADIO A/S	3-0-25840
C2-1	CAPACITOR CERAMIC	820pF 10% 2kVDC	UNILATOR	102/1/8200K/EJ0
C3-1	CAPACITOR CERAMIC	470pF 10% 2kVDC	UNILATOR	102/1/4700K/EJ0
C4-1	CAPACITOR CERAMIC	220pF 10% 2kVDC	UNILATOR	102/1/2200K/EJ0
C5-1	CAPACITOR CERAMIC	100pF 10% 2kVDC	UNILATOR	102/1/1000K/EJ0
C6-1	CAPACITOR CERAMIC	50pF 10% 2kVDC	UNILATOR	102/1/0500K/EJ0
C7-1	CAPACITOR POLYESTER	0.15uF 10% 100V	PHILIPS*	2222 344 25154
C8-1	CAPACITOR CERAMIC	10uF -20/+80% CL2 50VDC	KDK	RT-HE70 SK YF 103 Z
				15.170
C10-1	CAPACITOR CERAMIC	10uF -20/+80% 50VDC CL2	KENET	AMMO PACK
				C 317 C 103 Z 505CA-C7301
D1-1	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448
D2-1	DIODE ZENER	13V 5% 0.4W BZX79C13	PHILIPS	BZX79C13
D3-1	DIODE ZENER	13V 5% 0.4W BZX79C13	PHILIPS	BZX79C13
D4-1	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448
L1-1	COIL TL516		ESPERA	6-0-25789C
L2-1	CHOKE TL517		ESPERA	6-0-25790B
				400516
				400517
M01-1	MOTOR W. GEARBOX	C1065	MAXON	SP SPEC.: C1065
OC1-1	PHOTO INTERRUPTER		TELEFUNKEN	TCST 1103
Q1-1	TRANSISTOR AF	NPN BC639 TO-92	PHILIPS	BC639
R1-1	RESISTOR PMF	330 OHM 5% 3W	PHILIPS	2322 195 13331
R3-1	RESISTOR MF	1k OHM 5% 0.4W	PHILIPS	2322 181 53102
R4-1	RESISTOR MF	1k OHM 5% 0.4W	PHILIPS	2322 181 53102
R7-1	RESISTOR MF	100 OHM 5% 0.4W	PHILIPS	2322 181 53101
R8-1	RESISTOR MF	100 OHM 5% 0.4W	PHILIPS	2322 181 53101
				01.175
RF2-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RF3-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RF4-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RF5-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RF6-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RF7-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RF8-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RF9-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE10-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE11-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE12-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE13-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE14-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE15-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE16-1	RELAY ORF2110	FOR SERVICE ONLY	ESPERA	3-0-25810A / 4-0-26184
RE17-1	RELAY	ORF1502	ESPERA	ORF1502 SKIFTERELÆ
RE18-1	RELAY	12VDC 2SH. 2A.	ZETTLER	AZ 820-2C-12DE
				21.295

POSITION	DESCRIPTION	MANUFACTOR	TYPE	S.P.NUMBER
RE19-1	RELAY	12VDC 2SH. 2A.	ZETTLER	AZ 820-2C-12DE
TR1-1	TRANSFORMER	TL520	S.P.RADIO	6-0-25977
TR2-1	TRANSFORMER	TL310	BB	6-0-23162E
TR3-1	TRANSFORMER	TL526	S.P.RADIO	6-0-25867B
				400520
				400310
				400526

POSITION	DESCRIPTION	MANUFACTURER	TYPE	S.P. NUMBER	
CONNECTION & INTERFACE		MODULE 3 AT2110	ESPERA	5-0-25653F	625653
C1-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C2-3	CAPACITOR MKT	1000pF 10% 400VDC	SIEMENS	B32520-A6102-K-289	11.139
C3-3	CAPACITOR MKT	1000pF 10% 400VDC	SIEMENS	B32520-A6102-K-289	11.139
C4-3	CAPACITOR ELECTROLYTIC	4.7uF 20% 50VDC	ELNA	RJ2-50-V-4R7-M-F12	14.510
C5-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C6-3	CAPACITOR ELECTROLYTIC	4.7uF 20% 50VDC	ELNA	RJ2-50-V-4R7-M-F12	14.510
C7-3	CAPACITOR ELECTROLYTIC	4.7uF 20% 50VDC	ELNA	RJ2-50-V-4R7-M-F12	14.510
C8-3	CAPACITOR ELECTROLYTIC	4.7uF 20% 50VDC	ELNA	RJ2-50-V-4R7-M-F12	14.510
C9-3	CAPACITOR MKT	100nF 5% 63VDC	PHILIPS	2222 370 79104	11.135
C10-3	CAPACITOR MKT	1000pF 10% 400VDC	SIEMENS	B32520-A6102-K-289	11.139
C11-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C12-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C13-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C14-3	CAPACITOR MKT	1000pF 10% 400VDC	SIEMENS	B32520-A6102-K-289	11.139
C15-3	CAPACITOR MKT	100nF 5% 63VDC	PHILIPS	2222 370 79104	11.135
C16-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C17-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C18-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C19-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C20-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C21-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C23-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C24-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C25-3	CAPACITOR MKT	10nF 10% 250VDC	ERO	MKT 1818-310/25 5-G	11.148
C26-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C27-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C28-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C29-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C30-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C31-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C32-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C33-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C34-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C35-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C36-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C38-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C39-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C40-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C41-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C42-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C43-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180

POSITION	DESCRIPTION		MANUFACTOR	TYPE	S.P.NUMBER
C44-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C45-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C46-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C47-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C48-3	CAPACITOR MKT	100nF 10% 100VDC	PHILIPS	2222 371 28104	11.180
C49-3	CAPACITOR ELECTROLYTIC	4.7uF 20% 50VDC	ELNA	RJ2-50-V-4R7-M-F12	14.510
C51-3	CAPACITOR ELECTROLYTIC	47uF 20% 25VDC	ELNA	RJ2-25-V-470-M-F1	14.524
C52-3	CAPACITOR MKT	0.1uF 10% 63VDC	PHILIPS	2222 370 78104	11.136
C53-3	CAPACITOR MKT	220nF 10% 63VDC	PHILIPS	2222 370 78224	11.095
D2-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D3-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D4-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D5-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D6-3	DIODE ZENER	8V2 5% 0.4W	PHILIPS	BZX79C8V2	26.542
D7-3	DIODE ZENER	5.1V 5% 0.4W	PHILIPS	BZX79C5V1	26.527
D8-3	DIODE ZENER	5.1V 5% 0.4W	PHILIPS	BZX79C5V1	26.527
D9-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D10-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D11-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D12-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D13-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D14-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.147
D17-3	DIODE ZENER	13V 5% 0.4W BZX79C13	PHILIPS	BZX79C13	26.560
D18-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.146
D19-3	DIODE HIGH SPEED	1N4448	PHILIPS	1N4448	25.146
Q1-3	TRANSISTOR AF	BC548B NPN TO-92	PHILIPS	BC548B	28.076
Q2-3	TRANSISTOR AF	BC548B NPN TO-92	PHILIPS	BC548B	28.076
Q3-3	TRANSISTOR AF	BC558B	PHILIPS	BC558B	28.100
R1-3	RESISTOR PMF	1k0 OHM 5% 2W	PHILIPS	2322 191 31002	04.200
R2-3	RESISTOR MF	1k0 OHM 5% 0.33W	PHILIPS	2322 180 73102	02.472
R3-3	RESISTOR PMF	1k0 OHM 5% 2W	PHILIPS	2322 191 31002	04.200
R4-3	RESISTOR MF	1k0 OHM 5% 0.33W	PHILIPS	2322 180 73102	02.472
R5-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R6-3	RESISTOR MF	3k9 OHM 5% 0.33W	PHILIPS	2322 180 73392	02.486
R7-3	RESISTOR MF	820 OHM 5% 0.4W	PHILIPS	2322 181 53821	01.197
R8-3	RESISTOR PMF	390 OHM 5% 2W	PHILIPS	2322 191 33901	04.189
R9-3	RESISTOR MF	100 OHM 5% 0.4W	PHILIPS	2322 181 53101	01.175
R10-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R11-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R12-3	RESISTOR MF	3k9 OHM 5% 0.33W	PHILIPS	2322 180 73392	02.486
R13-3	RESISTOR MF	3k9 OHM 5% 0.33W	PHILIPS	2322 180 73392	02.486
R14-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R15-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R16-3	RESISTOR MF	100k OHM 5% 0.33W	PHILIPS	2322 180 73104	02.520

POSITION	DESCRIPTION		MANUFACTOR	TYPE	S.P. NUMBER
R17-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R18-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R19-3	RESISTOR MF	47k OHM 5% 0.33W	PHILIPS	2322 180 73473	02.512
R22-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R23-3	RESISTOR MF	100k OHM 5% 0.33W	PHILIPS	2322 180 73104	02.520
R24-3	RESISTOR MF	100 OHM 5% 0.4W	PHILIPS	2322 181 53101	01.175
R25-3	RESISTOR MF	3k9 OHM 5% 0.33W	PHILIPS	2322 180 73392	02.486
R26-3	RESISTOR MF	820 OHM 5% 0.4W	PHILIPS	2322 181 53821	01.197
R27-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
R28-3	RESISTOR MF	3k9 OHM 5% 0.33W	PHILIPS	2322 180 73392	02.486
R29-3	RESISTOR MF	3k9 OHM 5% 0.33W	PHILIPS	2322 180 73392	02.486
R30-3	RESISTOR MF	47k OHM 5% 0.33W	PHILIPS	2322 180 73473	02.512
R31-3	RESISTOR MF	100k OHM 5% 0.33W	PHILIPS	2322 180 73104	02.520
R32-3	RESISTOR MF	100k OHM 5% 0.33W	PHILIPS	2322 180 73104	02.520
R33-3	RESISTOR MF	10k OHM 5% 0.33W	PHILIPS	2322 180 73103	02.496
RE1-3	RELAY	12VDC 2SH. 2A.	ZETTLER	AZ 820-2C-12DE	21.295
ST1-3			*PTR	AK300/10b m.MESS.SKRUER	81.017
ST2-3	SUPPLY TERMINAL BLOCK	1 POLE	RIACON	BLA 00247	81.028
U1-3	INTEGRATED CIRCUIT	DUAL DIFF.COMPARATOR	TEXAS	LM393P	31.105
U2-3	VOLTAGE REGULATOR	5V 5% 0.1A	MOTOROLA*	MC78L05ACP	31.135
U3-3	INVERTER w.SCHMIDT TRIGG.	74HC14	TEXAS	SN74HC14	34.518
U4-3	QUAD 2-INP.POS.AND GATE		TEXAS	SN74HC08N	34.517
U5-3	MONOSTAB.MULTIVIB.DUAL	74HC4538	MOTOROLA	MC74HC4538	34.563
U6-3	COUNTER 7 STATE BIN.RIPP.	74HC4024	TEXAS	SN74HC4024	34.555
U7-3	INTEGRATED CIRCUIT	8 BIT SHIFT REG.SERIAL IO	NAT.	MM74HC595N	34.502
U8-3	INTEGRATED CIRCUIT	8 BIT SHIFT REG.SERIAL IO	NAT.	MM74HC595N	34.502
U9-3	INTEGRATED CIRCUIT	8 BIT SHIFT REG.SERIAL IO	NAT.	MM74HC595N	34.502
U10-3	INTEGRATED CIRCUIT	MC1413P	TEXAS*	ULN2003A	31.077
U11-3	INTEGRATED CIRCUIT	MC1413P	TEXAS*	ULN2003A	31.077
U12-3	INTEGRATED CIRCUIT	MC1413P	TEXAS*	ULN2003A	31.077